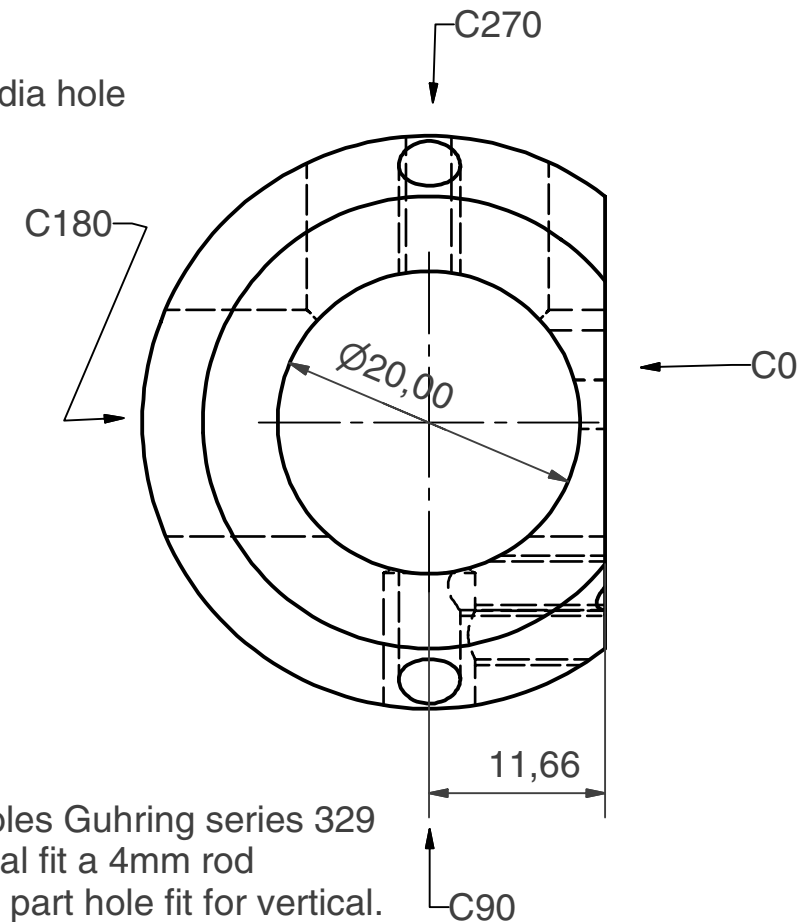
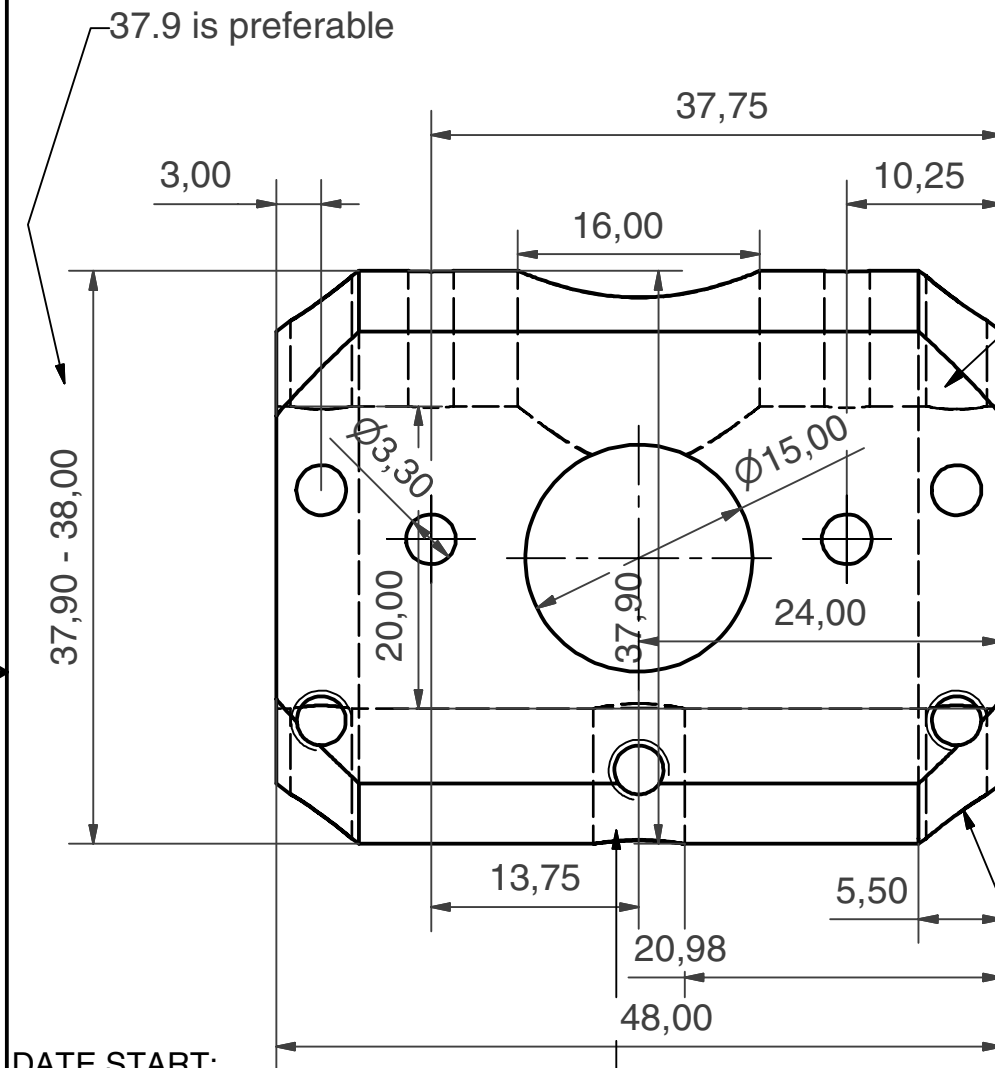


MATERIAL: 1.5"= 38.1mm diameter aluminium 6082 T6
£10.7 per meter Aalco

MATERIAL: 1.5"= 38.1mm diameter aluminium 6082 T6
£10.7 per meter Aalco



—4.05mm dia holes Guhring series 329
Cobalt drill - trial fit a 4mm rod
to test finished part hole fit for vertical.

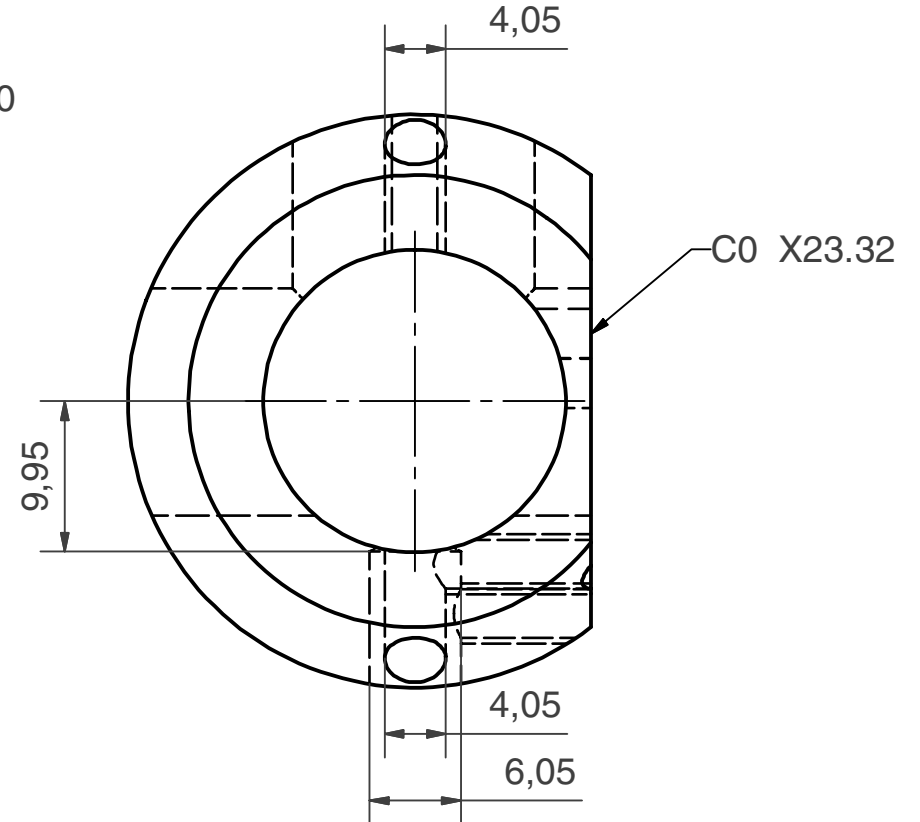
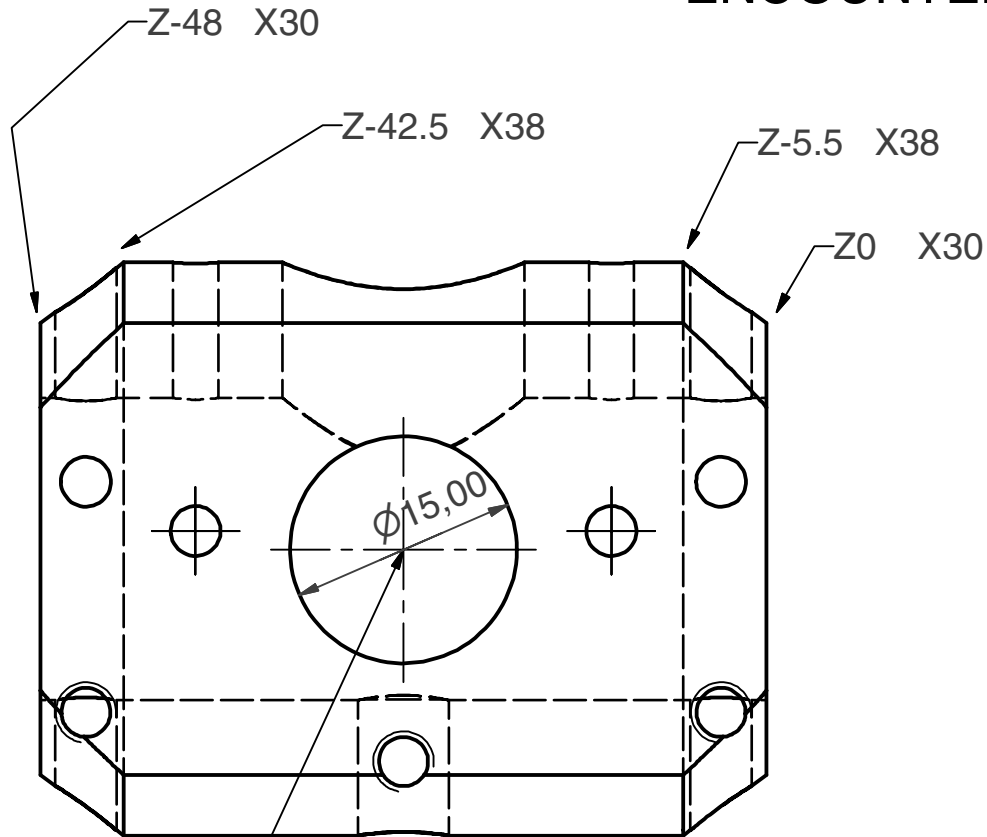
–6.05mm dia drill
Guhring series 329

DATE START: _____
DATE FINISH: _____
QUANTITY: _____
OPERATOR: _____
LOCATION: _____
TIME PER PART: _____

CHANGES MADE

ORIGIN LIVE confidential 02380 578877 info@originlive.com		Title	
		All dimensions in mm unless stated otherwise	
Part No yoke encounter mk4	Scale	Tolerance ± 0.2 unless stated	Date 03/10/2007
DESCRIPTION		Edition 1	Sheet 6
FILE C:\Documents and Settings\originlive\My Documents\ADATA\Inventor\Turntable\Tonearm1\Yoke & base\Mk 3 and 4 parts\drawings\yoke encounter mk4.idw		Issue No	

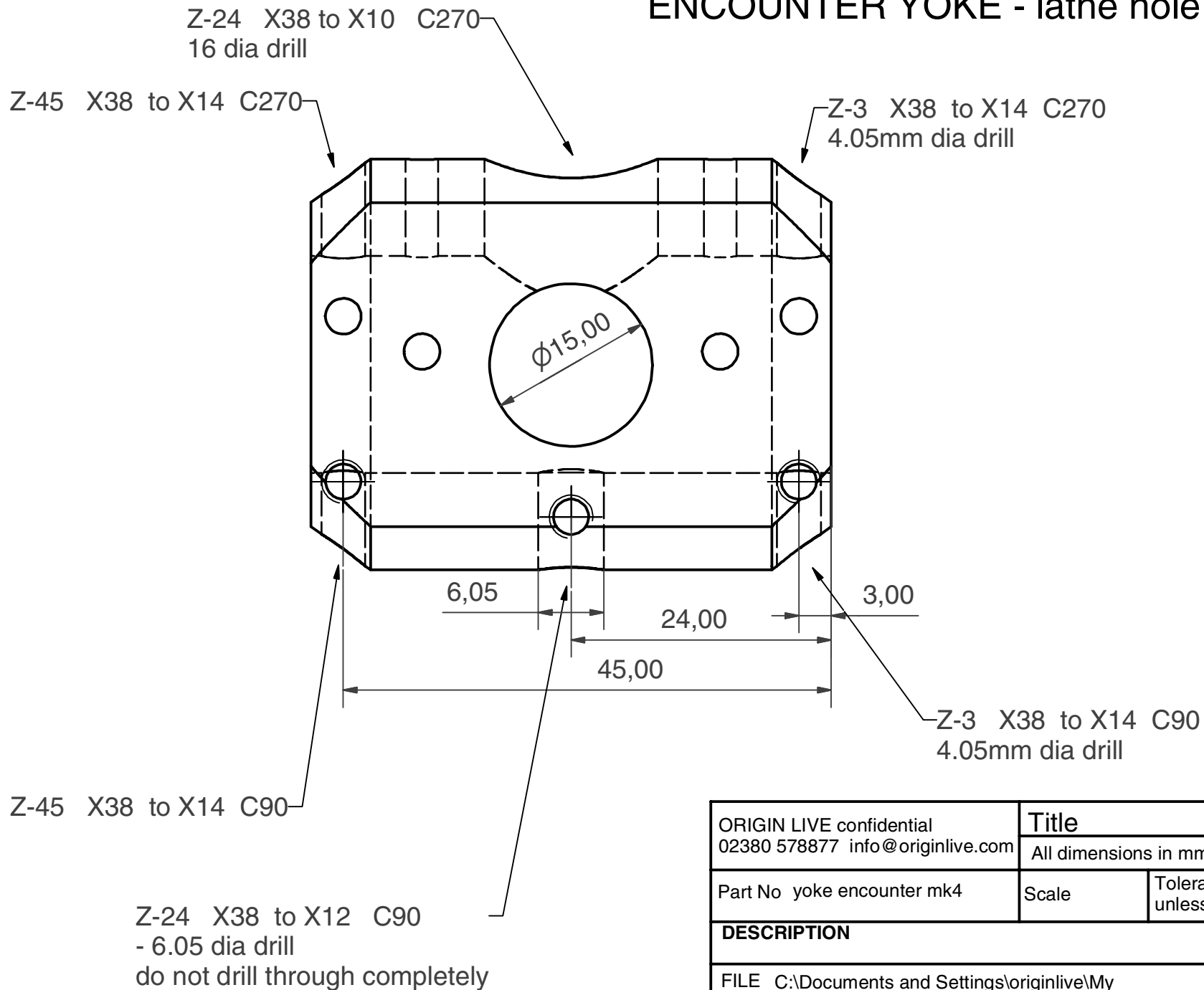
ENCOUNTER YOKE - lathe profile co-ordinates



Z-24 X23.32 to X-48 enter flat side

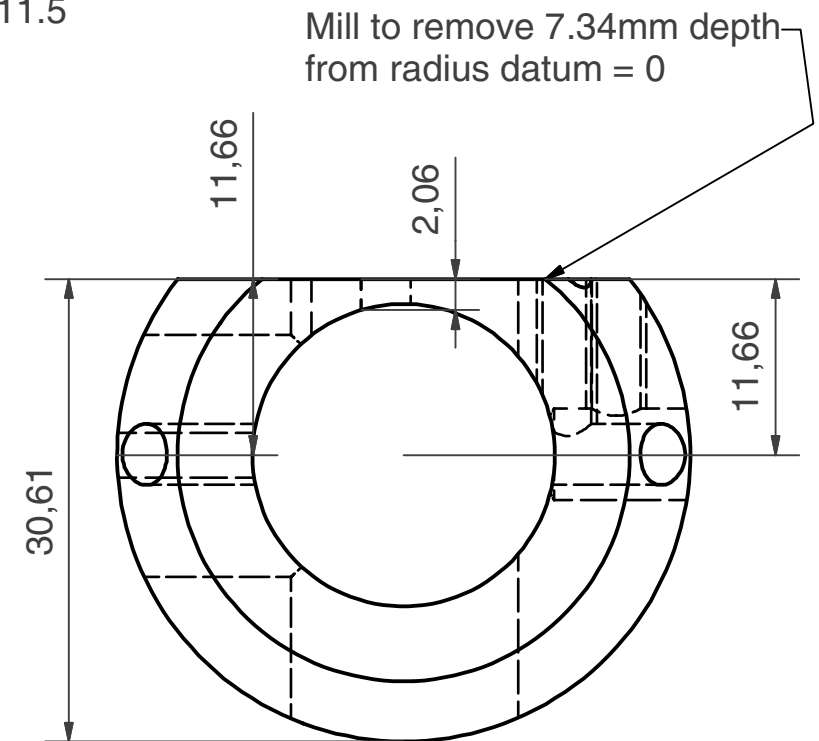
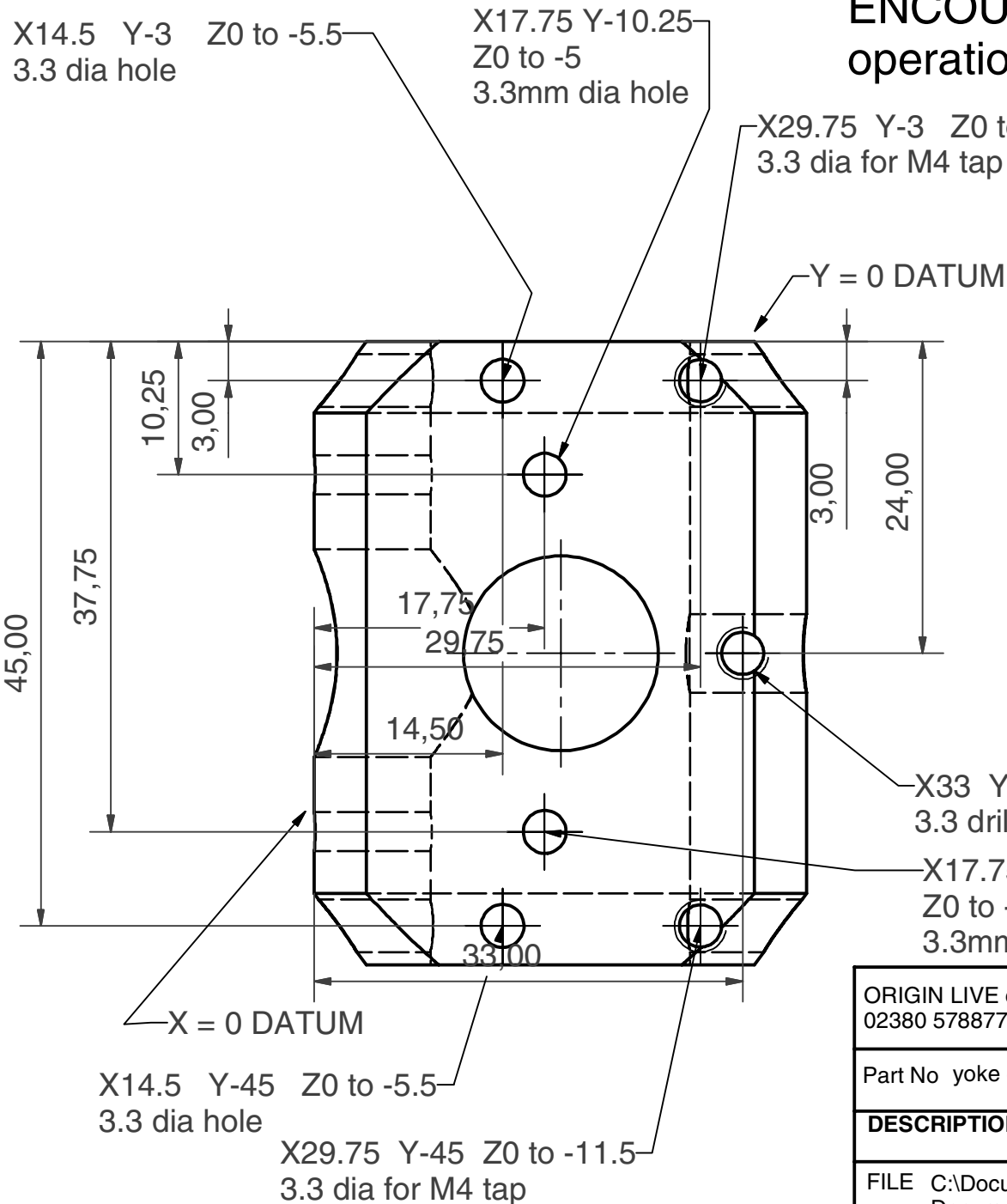
ORIGIN LIVE confidential 02380 578877 info@originlive.com		Title	
Part No yoke encounter mk4		All dimensions in mm unless stated otherwise	
Scale	Tolerance ± 0.2 unless stated	Date 03/10/2007	
DESCRIPTION		Edition 2	Sheet 6
FILE C:\Documents and Settings\originlive\My Documents\ADATA\Inventor\Turntable\Tonearm1\Yokes & base\Mk 3 and 4 parts\drawings\yoke encounter mk4.idw		Issue No	

ENCOUNTER YOKE - lathe hole co-ordinates



ORIGIN LIVE confidential 02380 578877 info@originlive.com		Title	
		All dimensions in mm unless stated otherwise	
Part No yoke encounter mk4	Scale	Tolerance ± 0.2 unless stated	Date 03/10/2007
DESCRIPTION		Edition 3	Sheet 6
FILE C:\Documents and Settings\originlive\My Documents\ADATA\Inventor\Turntable\Tonearm1\Yokes & base\Mk 3 and 4 parts\drawings\yoke encounter mk4.idw	Issue No		

ENCOUNTER YOKE - Rear face drilling operations (milling machine)



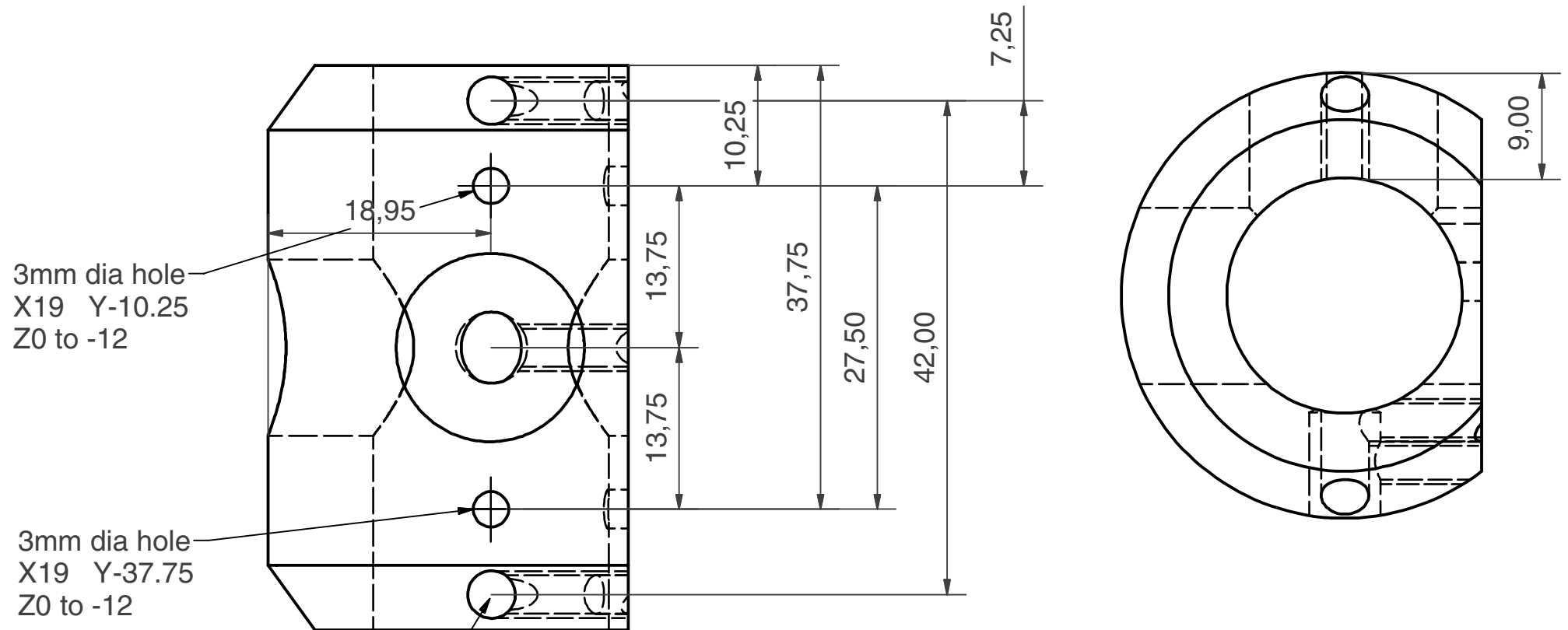
X33 Y-24 Z0 to Z-11.5
3.3 drill then M4 tap

X17.75 Y-37.75
Z0 to -4
3.3mm dia hole

ORIGIN LIVE confidential 02380 578877 info@originlive.com		Title	
Part No yoke encounter mk4		All dimensions in mm unless stated otherwise	
Scale	Tolerance ± 0.2 unless stated	Date 03/10/2007	
DESCRIPTION		Edition 4	Sheet 6
FILE	C:\Documents and Settings\originlive\My Documents\ADATA\Inventor\Turntable\Tonearm1\Yokes & base\Mk 3 and 4 parts\drawings\yoke encounter mk4.idw		
		Issue No	

YOKE BARREL ENCOUNTER mk4

Mill top holes



ORIGIN LIVE confidential 02380 578877 info@originlive.com		Title	
Part No yoke encounter mk4		All dimensions in mm unless stated otherwise	
Scale	Tolerance ± 0.2 unless stated	Date 03/10/2007	
DESCRIPTION		Edition 5	Sheet 6
FILE	C:\Documents and Settings\originlive\My Documents\ADATA\Inventor\Turntable\Tonearm1\Yokes & base\Mk 3 and 4 parts\drawings\yoke encounter mk4.idw		Issue No

FINISHING ALUMINIUM YOKES

Linish out all machine marks using fine fiber wheel or linishing paper
- do not polish

Degrease and enamel paint

Ream bottom holes with 4.05 & 6.05 reamer to clear paint out of
holes

ORIGIN LIVE confidential 02380 578877 info@originlive.com		Title			
		All dimensions in mm unless stated otherwise			
Part No yoke encounter mk4		Scale	Tolerance ± 0.2 unless stated	Date 03/10/2007	
DESCRIPTION				Edition 6	Sheet 6
FILE C:\Documents and Settings\originlive\My Documents\ADATA\Inventor\Turntable\Tonearm1\Yokes & base\Mk 3 and 4 parts\drawings\yoke encounter mk4.idw					Issue No