1. ITEM ENTRY (Buttons to direct to entry screen)

MADE PRODUCTS	PURCHASED PRODUCTS
SUB-ASSEMBLIES	PURCHASED ITEMS
MADE ITEMS	RAW MATERIAL
	FACTORY ITEMS

I suggest the following screens for entry of item types as above. If things are too generic (one screen fits all) it can lead to more entry boxes than necessary for a particular item. It also has potential to cause confusion due to ambiguity and too many choices.