

Finishing Wet abraid roughest surface first on wood lathe threaded jig with 240g or 320g wet and dry paper. Then turn over and abraid topside with 800g paper. Set dial to 2/3 position.

After parts are black anodised

Use a file to make a small line to identify the underside face - this is the rough face. The mark is best positioned at the inside thread.

Silk screen letters and short lines in white on the black anodize.

Note that there is a small file mark on the underside of each wheel on the inside thread showing up as silver. This is to denote the underside, as the underside finish is not as good and you need to print on the topside.

VTA ADJUSTER WHEEL 3.5MM MK4i10

13/04/2022

SKU = CTB-WH-MK4i10 - Black anodised only

SKU = CTB-WHS-MK4i10 - Screen printed

MATERIAL - Aluminium 6082

FINISH - Black Anodising

White Lettering and short lines to be Screen Printed for upper range products
Thread is 1mm pitch - adjust offset till correct thread goes on reference threaded base

Optimum bore dimension for M20 hole is 19.000 diameter

After threading this can be anywhere between 19.000 and 19.300

Just check it goes onto Reference template threaded base.

Use a threaded base housing for template - the thread OD should be 19.86mm

